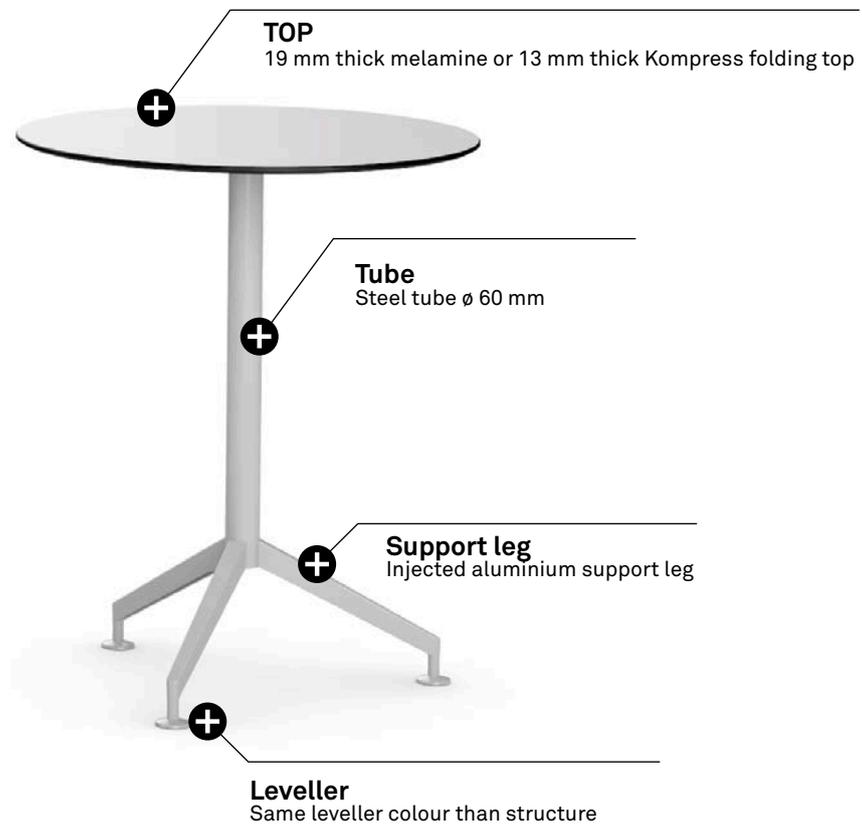
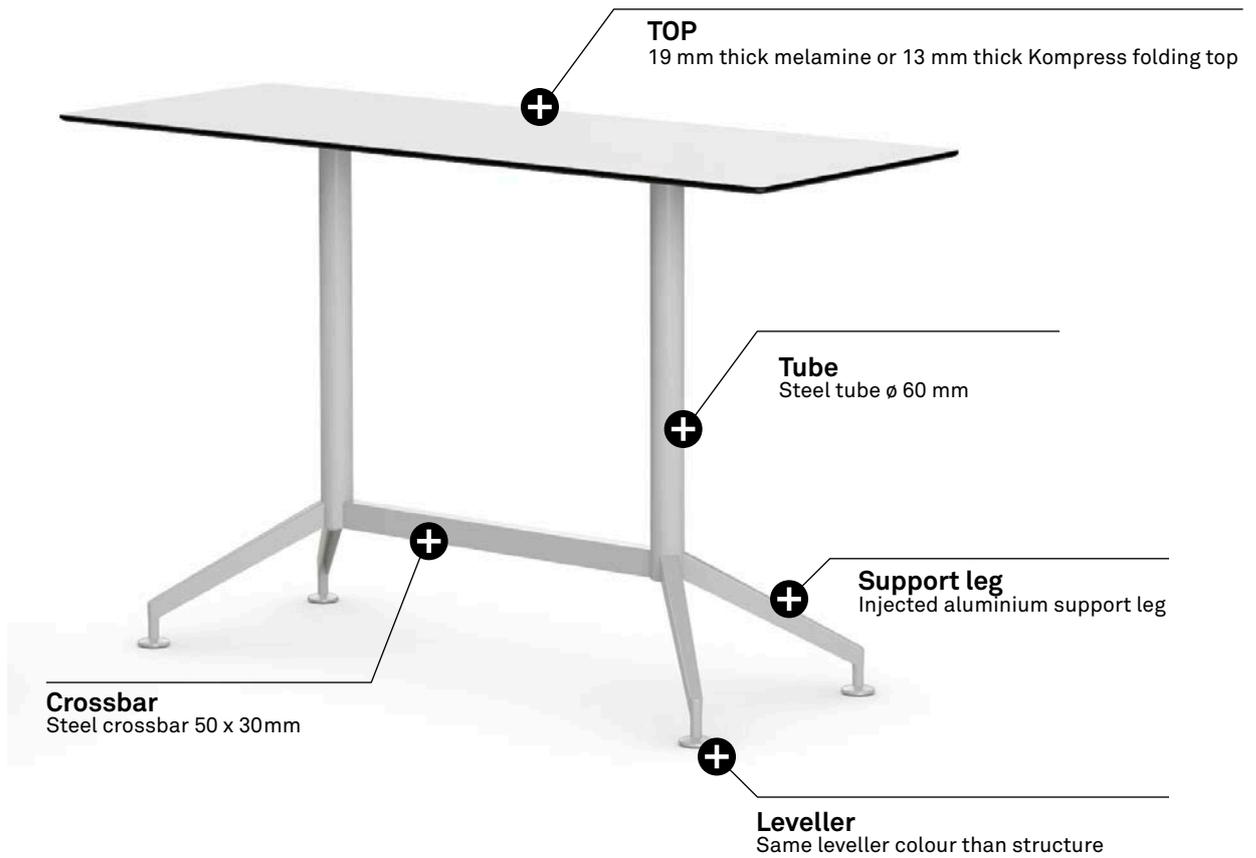


Forma 5

TECHNICAL FEATURES

LET'S MEET





CUBICLES FOR MEETING TABLES | MONOCHROME • TRICOLOUR

Cable management column
Optional

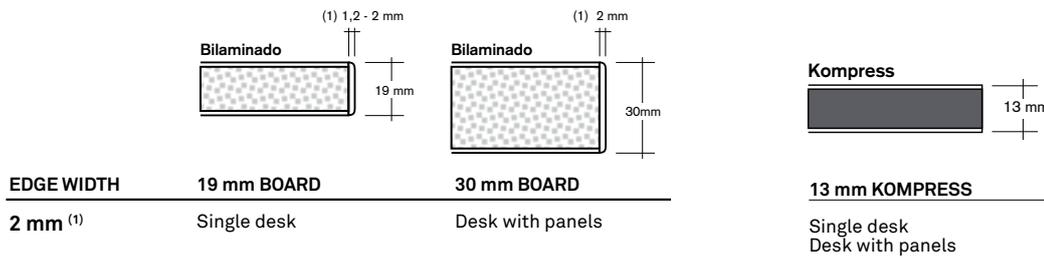
Central recess
Top with central recess for the cable management.
Optional lateral schuko

TOP
19 mm thick melamine or 13 mm thick Kompress folding top

Panel
30 x 40 mm solid wood slats (inside) + micro-perforated fibre board + upholstered high-density foam

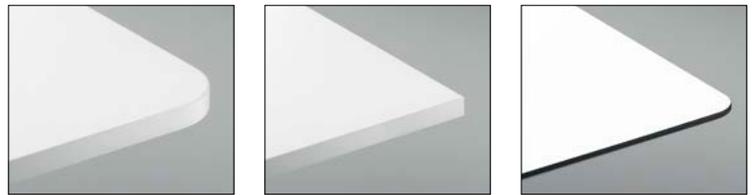
Levelers
60 mm polyurethane levelers

BOARD



TOPS

MELAMINE FOR SINGLE DESK: 19 mm thick particle board. 2 mm thick thermofused edges around the perimeter. Drilled underneath to allow the assembly. The quality requirements for the board are made according to the UNE-EN 312 legal terms, corresponding to P2 board. The average 19 mm thick board density is 630 kg/m³.



MELAMINE FOR DESK WITH PANELS: 30 mm thick melamine particle board. 2 mm thick thermofused edges. Mechanized in the low part for its correct assembly. The quality requirements for the board are made according to the UNE-EN312 legal terms, corresponding to P2 board. The average density for 30 mm thick boards is 610 kg/m³. The structural design can generate 2 mm/ml of maximum clearance for desk tops, without affecting this aspect to the functionality.

KOMPRESS: 13 mm thick board top, high density fiber resistant to humidity with melamine coating on the top and bottom faces. Machined at the bottom for its correct assembly. Unclad edge, black finish.

THE FIXING OF THE TABLE TO THE PANEL

Let's booths can have a specific meeting table within them. These are quickly attached in just one click; no effort at all.



STRUCTURE

SINGLE DESK AND LEG WITH 3 FEET: Columns are made of round steel tube \varnothing 60 mm and 3 mm thick laser-cut. Legs are made of injected aluminium with polypropylene levellers. The supports fit in the column and are attached to through a tension acting from the flat anchor table top.

The columns, in the configurations of rectangular tables joined together through a bottom rail made in steel tube 50x30 mm. All metal parts are coated with epoxy paint 100 microns thick. Levellers are injected in the same colour than the structure.



DESK WITH TRESTLE LEG: Fixed structure is made of calibrated rods of \varnothing 11mm and covered with epoxy paint of 80 microns thickness. The structure, with a rectangular frame form, incorporates a supportive tight that gives support to the desk top.

ELEMENT DESCRIPTION

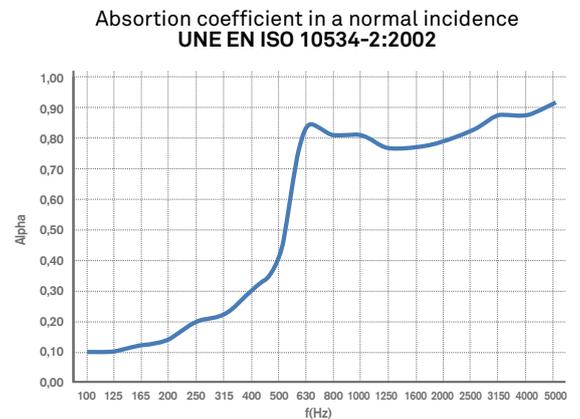
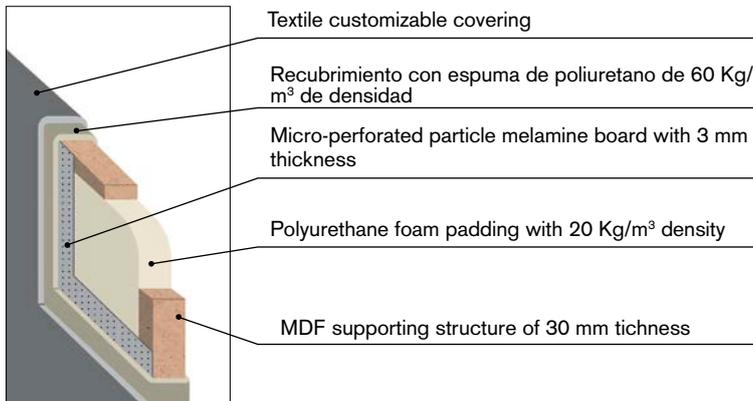
PANELS

Its reticular structure composed by a combination of fiberboard strips, 30 x 40 mm solid wood both, in option. Two microperforated fiberboard cover the structure increasing the resistance and the acoustic absorption. This structural block is covered with 60kg/m³ high density foam, and it could be upholstered later with our range of finished.

They are supported by polypropylene levelers with 60 mm diameter. The panels join among by tongued and grooved system without tools, made of polyamide with fibreglass. The set composed by straight and curved panels create a reconfigurable and versatile system that allows to offer a wide range of configurations and high flexibility for redirect work spaces.



TECHNICAL ACOUSTIC SPECIFICATION OF THE PANELS LETS



ELECTRIFICATION

Integrated schuko for desks, an optional cable management system that it is installed on the desk top and provides 3 power sockets on the same surface. This schuko is available with the international standard electrification system or with the British system.



Lets offers two solutions of vertical conduction thanks to the panel systems. Both are made of steel sheets with 1,5 mm thickness and they are covered by lids with 1,2 mm thickness that are submitted to a lacquering process later with epoxy paint of 100 microns thickness. The basic option offers us the possibility of leading the cabling systems up to meeting desk or work desk, staying always below the level of these surfaces. The widespread version, it rises on the work level and has a VESA 25/200 screen support. The lids are easily detachable and allow the quick reconfiguration of of the installations.

All the desk tops allow a reduction in the central zone, the nearest to the panel, for the conduction cable towards the low part of the set.



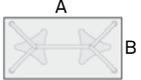
SHELVES

This serie has, as a complement, with a shelf program, supported by these panels without the use of tools. They are made of calibrated rods of 11mm diameter and covered with epoxy paint and kompress board shelves with 13 mm thickness.



CONFIGURATIONS AND DIMENSIONS

MEETING TABLES, MELAMINE TOP - RECTANGULAR - ROUND

	RECTANGULAR TABLE, STRAIGHT CORNERS, HEIGHT 98,9 /110 CM	A x B	180 x 60 160 x 60 140 x 60 120 x 60
	RECTANGULAR TABLE, ROUND CORNERS, HEIGHT 98,9 /110 CM	A x B	180 x 60 160 x 60 140 x 60 120 x 60
	ROUND TABLE, HEIGHT 110, 98,9, 74 AND 42,5 CM	\varnothing x h	80 x 110 80 x 98,9 80 x 74 80 x 42,5
	DELTA TABLE HEIGHT 42,5 CM	A x b x h	85 x 85 x 42,5

19 mm MELAMINE TOP

MEETING TABLES, KOMPRESS TOP - RECTANGULAR - ROUND

	RECTANGULAR TABLE, ROUND CORNERS, HEIGHT 98,3 CM/ 109,4 CM	A x B	180 x 60 160 x 60 140 x 60 120 x 60
	ROUND TABLE, HEIGHT 109,4, 98,3, 73,4 Y 41,9 CM	\varnothing x h	80 x 109,4 80 x 98,3 80 x 73,4 80 x 41,9
	DELTA TABLE, HEIGHT 41,9 CM	A x b x h	85 x 85 x 41,9

13 mm KOMPRESS TOP

CONFIGURATIONS AND DIMENSIONS

CUBICLES FOR MEETING TABLES

	<p>PANELS SUPPORT FOR LOW TABLES AND WIDTH 60, 80, 100 OR 120</p>	<p>A/a1/a2 x h panel</p>	<p>292/80/66 x h:150 292/80/66 x h:180</p>
	<p>PANELS SUPPORT FOR HIGH TABLES AND WIDTH 60, 80, 100 OR 120</p>	<p>A/a1/a2 x h panel</p>	<p>292/80/66 x h:150</p>

CUBICLES FOR TRAPEZOIDAL MEETING TABLES, WIDTH CENTRAL PANEL

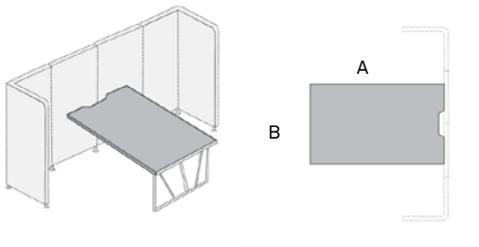
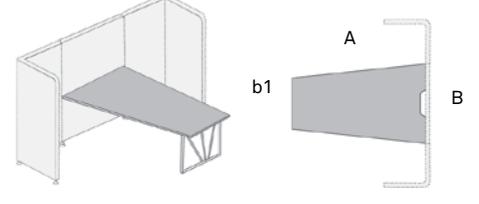
	<p>PANELS SUPPORT FOR TABLES AND WIDTH CENTRAL PANEL</p>	<p>A/a1/a2 x h panel</p>	<p>252/120/66 x h:150 232/100/66 x h:150 212/80/66 x h:150 192/60/66 x h:150</p>	<p>252/120/66 x h:180 232/100/66 x h:180 212/80/66 x h:180 192/60/66 x h:180</p>
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CUBICLES FOR RECTANGULAR MEETING TABLES, WIDTH CENTRAL PANEL

	<p>PANELS SUPPORT FOR TABLES AND WIDTH CENTRAL PANEL</p>	<p>A/a1/a2 x h panel</p>	<p>252/120/66 x h:150 232/100/66 x h:150 212/80/66 x h:150 192/60/66 x h:150</p>	<p>252/120/66 x h:180 232/100/66 x h:180 212/80/66 x h:180 192/60/66 x h:180</p>
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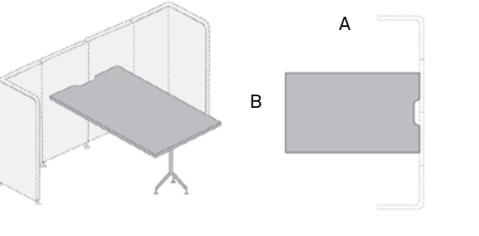
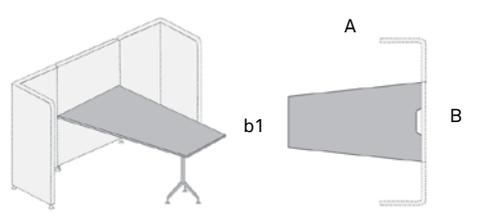
CONFIGURATIONS AND DIMENSIONS

MEETING TABLE WITH TRESTLE LEG

	<p>RECTANGULAR TABLE</p> <p>A x B</p> <p>240 x 120 200 x 120 160 x 80 160 x 60</p>
	<p>TRAPEZOIDAL TABLE</p> <p>A x B/b1</p> <p>240 x 120/80 200 x 120/80 160 x 120/60 160 x 100/60 140 x 80/60</p>

MELAMINE TOP h:74
KOMPRESS TOP h: 72,8

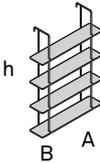
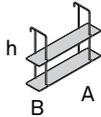
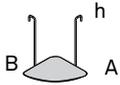
MEETING TABLES, LEG WITH THREE FEET

	<p>RECTANGULAR TABLE</p> <p>A x B</p> <p>160 x 80 160 x 60</p>
	<p>TRAPEZOIDAL TABLE</p> <p>A x B/b1</p> <p>160 x 120/60 160 x 100/60 140 x 80/60</p>

MELAMINE TOP h:74/100
KOMPRESS TOP h: 72,8/98,3

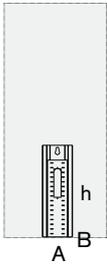
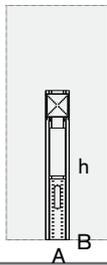
CONFIGURATIONS AND DIMENSIONS

SHELVES

	SHELF WITH 4 SHELVES	A x B x h	100 x 29,15 x 143'65
	SHELF WITH 2 SHELVES	A x B x h	100 x 29,15 x 73,7
	CORNER SHELF	A x B x h	46,37 x 46,37 x 53,7

13 mm BOARD

ELECTRIFICATION COLUMN

	ELECTRIFICATION COLUMN WITH DESK HEIGHT	A x B x h	22,2 x 4,2 x 68
	ELECTRIFICATION COLUMN AND TV SUPPORT	A x B x h	22,2 x 4,2 x 140



Life Cycle Analysis
LET'S MEET Program



Raw Material	TABLES		PANELS	
	Kg	%	Kg	%
Steel	6,1 Kg	39,2%	—	—
Aluminium	2,37 Kg	15,2%	—	—
Plastic	0,9 Kg	5,8%	0,16 Kg	0,6%
Wood	6,2 Kg	39,8%	24,2 Kg	35,2%
Upholstered/ Filling material	—	—	3,97 Kg	14,1%

% Recycled material= Tables 52%; Panel 73%
% Recyclable materials= Tables 99%; Panel 85,8%

Ecodesign

Results reached during the life cycle stages



MATERIALS

Wood

70% of the wood material is recycled, has PEFC/FSC and complies within the E1 standard.

Steel

15%-99% recycled material.

Upholstered / Filling material

Filling without HCFC and upholsteries without COVs emissions. Accredited by Okotext.

Plastic

30%-40% recycled material.

Paintings

Podwer painting without COV emissions

Packings

100% recyclable with inks with no solvents.



PRODUCTION

Raw materials use optimization

Board, upholstery and steel tubes cut.

Renewable energies use

reducing the CO2 emissions. (Photovoltaic pannels)

Energy saving measures

in all production process

COV global emission reduction

of the production processes by 70%.

Podwer painting

ecovery of 93% of the non deposited painting

Glue removal from the upholstery

The facilities

have an internal sewage for liquid waste.

Green points

at the factory

100% waste recycling

at production process ans dangerous waste special treatment.



TRANSPORT

Cardboard use opmitization

of the packings

Cardboard and packing materials use reduction

Flat packings and small bulks

to optimize the space.

Solid waste compacter

which reduces transport and emissions.

Light volumes and weights

Transport fleet renewal

reducing by 28% the fuel consumption.

Suppliers area reduction

Local market power and less pollution at transport.



USE

Easy maintenance and cleaning

without solvents.

Forma 5 guarantee

The highest quality

for materials to provide a 10 year average life of the product.

Useful life optimization

of the product due to a standarized and modular design.

The boards

with no E1 particle emission.



END LIFE

Easy unpacking

for the recyclability or compound reuse.

Piece standarization

for the use.

Recycled materials used for products (% recyclability):

Wood is 100% recyclable.

Steel is 100% recyclable.

Aluminium is 100% recycable.

Plastics are from 70 to 100% recyclable.

With no air or water pollution

while removing waste.

Returnable, recyclable and reusable packing

MAINTENANCE AND CLEANING GUIDE

MELAMINE PIECES

Rub the dirty spots with a wet cloth with PH neutral soap.

PLASTIC PIECES

Rub the dirty spots with a wet cloth with PH neutral soap.

METAL PIECES

- 1 Rub the dirty spots with a wet cloth with PH neutral soap.
- 2 Polished aluminium pieces can have their polish bak by covering and rubbing them with a dry cottom cloth.

GLASS PIECES

Rub the dirty spots with a wet cloth with PH neutral soap.

Do not use abrasive products in any case.

LEGAL TERMS

CERTIFICATES

Forma 5 certifies that Let's program has passed all tests provided by AENOR INTERNATIONAL:

UNE-EN-ISO 14006:2011 : management system certificate of Ecodesign

Developed by GABRIEL TEIXIDÓ